

THROTTLE / CHECK VALVE MODULAR CONSTRUCTION Model: TCM06 *

Release: 11 / 2020

Ref. No. D 05973

ENGINEERING - 1 of 2

Description

Throttle check valves model **TCM 06** are meant for controlling flow in one direction in circuit by simple throttling of flow. Reverse flow is free and is independent of throttle condition in opposite direction in same path. the valve is available with throttle check valve facility on either A port, B port or A and B ports.

These are non-pressure compensated flow control valves and therefore offer constant flow for a given setting, only if the pressure drop across the throttled passage is constant.

The valve can be converted from meter-in condition to meter-out condition by simply rotating the body along its longitudinal axis by 180 degree, while being installed.

Rotation of the throttling screw in clockwise direction, increase the pressure drop in the path.

For locking the setting, a check nut is provided.

For proction of the setting, a protective cap is provided.



Section Hydraulic symbol TCM 06 AB AP T B A1 P1 T1 B1 TCM 06 B TCM 06 B TCM 06 B

Technical specifications

Construction : Modular, spool type, Non-pressure compensated.

Mounting : Modular type, Conforming to 4401-03-02-0-94, IS 10187, DIN24340.

Mounting Position : Optional.

Direction of flow : For ports P and T free flow in either direction.

For ports A and B refer Hydraulic symbols.

Nominal flow handling capacity : 40 l/min. Operting Pressure : 315 bar.

Viscosity range : 10 cSt to 380 cSt. Fluid temperature range : -10°C to +80°C.

Fluid cleanliness required : ISO 4406 20/18/15 or better.

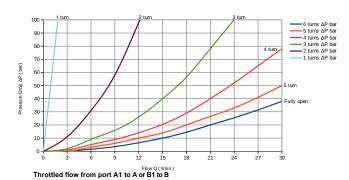
Mass approx. : 1.1 Kg.

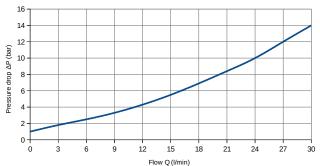
polyhydron pvt. ltd.

78-80, Machhe Industrial Estate, Machhe, Belgaum - 590 014. INDIA. Phone : +91-(0)831- 2411001 Fax : +91-(0)831- 2411002 E-mail : polyhydron@gmail.com Website : www.polyhydron.com

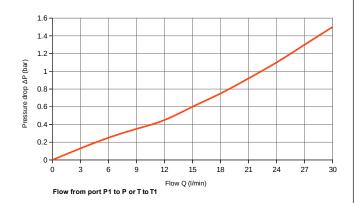
Performance graph

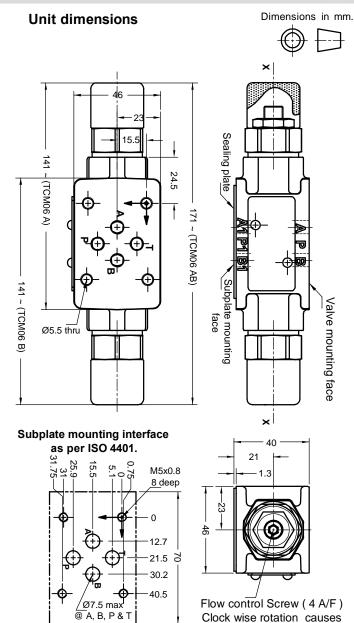
Performance test Oil used VG-46 at 30°C.





Flow from port A to A1 or B to B1 via check valve (throttle closed)

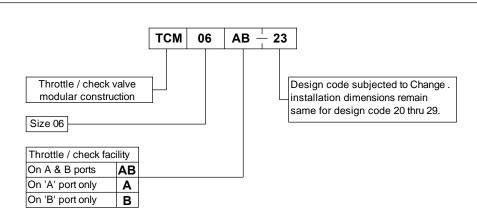




Note: Rotate the valve around horizontal axis 'X' - 'X' by 180° to convert from METER-IN control to METER-OUT control. Valve fixing S.H.C Screws are not in scope of supply. Tightening torque for S.H.C Screws is 16 Nm.

decrease in oil flow.

Ordering code



All rights reserved.

Subject to change without prior notice.

Due to continuous improvement in the design of the product, the actual product supplied may look different than shown above. For critical applications, please ask for certified installation drawing.