

### RADIAL PISTON PUMPS Model: 11RC\*\*\*\*

Ref. No. D 09206 Release 05 / 2021

**ENGINEERING - 1 of 3** 

#### **Description**

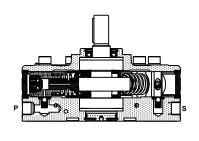
Model 11RC\*\*\*\* are rugged Radial piston pumps and have either 5, 7 or 9 pumping elements. These pumps are valve controlled and therefore there is no restriction on direction of rotation of the pump. These pumps can be submerged in oil or externally mounted above oil level.

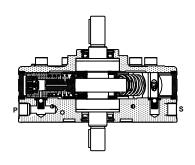
They are available with 9 displacements and 3 pressure ratings. The pumps give fixed output per revolution of the shaft.

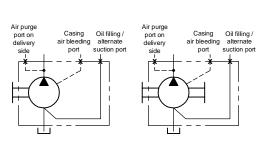
Pumps with model code 11RCE\*\*\* have extension shaft for through drive and are available with extension bracket assembly for coupling a pump having standard flange as per ISO 3019/2.(Ref. datasheet no. D 09090).



#### **Section**







Hydraulic symbol

Model: 11RC\*\*\* Model: 11RCE\*\*\* Model: 11RC\*\*\* Model: 11RCE\*\*\*

#### **Technical specifications**

Designation 11RC is a basic radial piston pump with casing. 11RCE is a Radial piston pump

with casing and extension shaft.

Radial piston, valve controlled. Design

No. of Pumping elements 5, 7 or 9.

Mounting Face mounting. (Maintain air purge port at highest level)

Interface Factory standard.

Direction of rotation 11RC - No restriction on direction of rotation.

> 11RCE - Depends upon the direction rotation of pump attached.

Connection Suction port (S) - G3/4 female.

Delivery (P) - G1/2 female.

300 to 2000 r/min. Speed range

Max. Suction Head At no time allow the oil level in the tank to fall 500 mm below the axis of the pump,

when the pump is mounted horizontally, or 500 mm below the mounting face of the

pump, when the pump is mounted vertically.

Flow and Pressure Refer Table no. 1

Torque limitations Input drive shaft - 220 Nm

Extension shaft - 130 Nm

Mineral oil. Hydraulic medium -20°C to +80°C. Temperature range 10 cSt to 100 cSt. Viscosity range

ISO 4406 20/18/15 or better. Fluid cleanliness required

**11RCE9** Mass Model: 11RC5 11RCE5 11RC7 11RCE7 11RC9

> Kg: 25.72 26.51 26.95 27.58 27.73 28.36

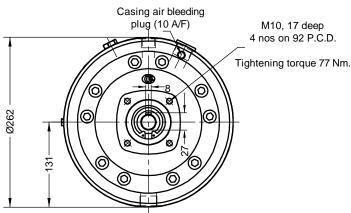
78-80, Machhe Industrial Estate, Machhe, Belgaum - 590 014. INDIA.

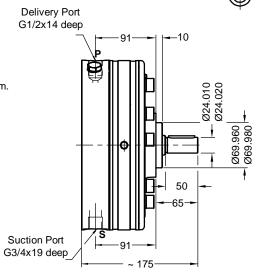
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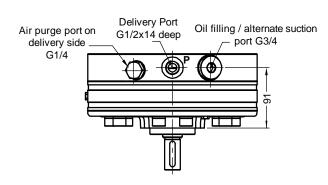


#### Unit dimensions Dimensions in mm.

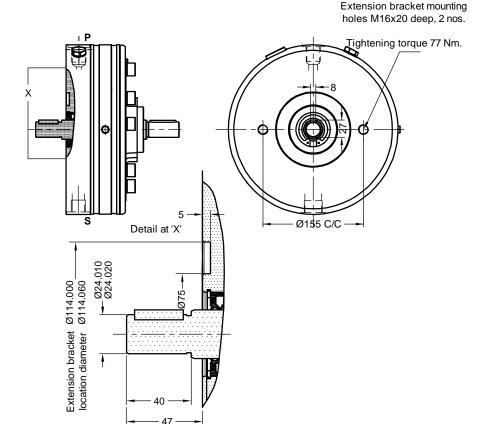
## Pump without extension shaft Model - 11RC5, 11RC7 or 11RC9





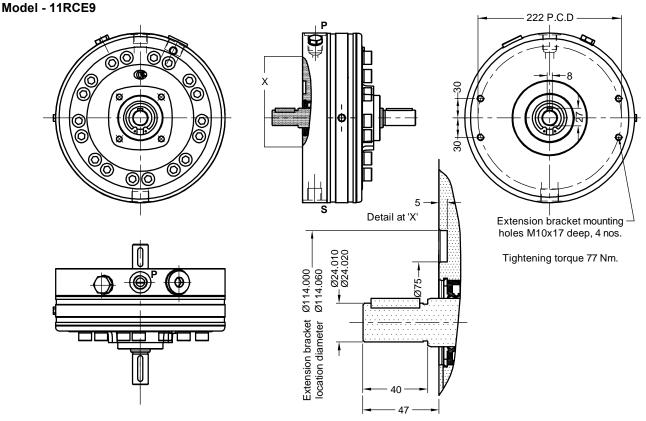


# Pump with extension shaft Model - 11RCE5 and 11RCE7



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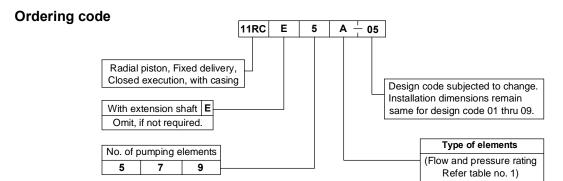
### Pump with extension shaft



#### Performance table no. 1

No. of	Element	Geometrical	Pump	Maximum	Pressure in bar							
pumping		displacement	output in I/min	Operating pressure	50	100	150	200	250	300	315	400
elements	type	in cm^3/r	At 1450 r/min	in bar	Power required to drive the pump in kW							
5	Α	7.70	10.5	400	1.09	2.19	3.28	4.38	5.47	6.57	6.89	8.75
7		10.78	14.7		1.53	3.06	4.60	6.13	7.66	9.19	9.65	12.25
9		13.85	18.9		1.97	3.94	5.91	7.88	9.85	11.82	12.41	15.76
5		10.05	13.7	315	1.43	2.86	4.29	5.72	7.15	8.57	9.00	
7	В	14.07	19.2		2.00	4.00	6.00	8.00	10.0	12.0	12.6	
9	_	18.10	24.7		2.57	5.14	7.72	10.29	12.86	15.43	16.21	
5	С	12.72	17.3	250	1.81	3.62	5.43	7.23	9.04			
7		17.81	24.3		2.53	5.06	7.60	10.1	12.6	4134 = 4 2440 hm		
9		22.90	31.2		3.26	6.51	9.77	13.02	16.28	1kW = 1.3410 hp		

Note: Torque limitation: The total sum of torque applied to drive the pump and the pump attached (In case model 11RCE is used), at any given instance, should not exceed 220 Nm.



Note: For Bell housing refer Data sheet no. D 09035 and For extension bracket refer Data sheet no. D 09090. For commissioning of pump refer datasheet no. D 11200 L.

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Due to continuous improvement in the design of the product, the actual product supplied may look different than shown above. For critical applications, please ask for certified installation drawing.